

**(j) Abstract of the Disclosure**

The invention relates to a process for the production of multi-layer security products and to a security product produced in accordance with the process. The process is distinguished by the fact that the various layers of the security product are produced substantially separately from one another as rolled materials and are provided with security features, and the individual rolled webs are led together and joined to one another in a common processing process. The security products produced in this way are laser-active and can therefore be personalized by means of a laser.